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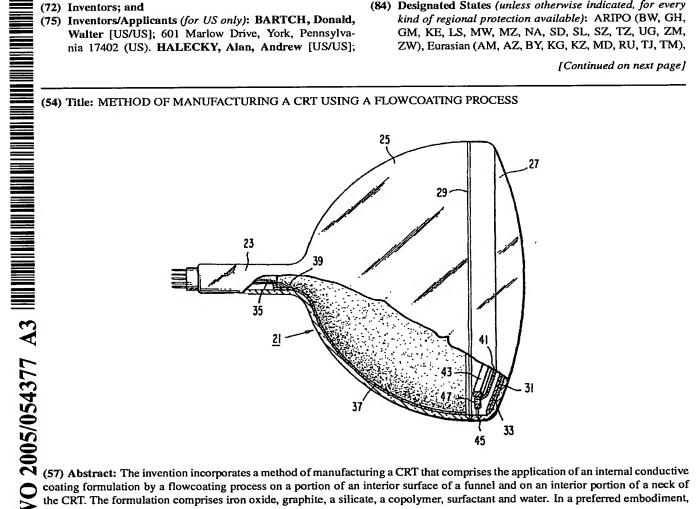
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coating formulation by a flowcoating process on a portion of an interior surface of a funnel and on an interior portion of a neck of the CRT. The formulation comprises iron oxide, graphite, a silicate, a copolymer, surfactant and water. In a preferred embodiment, the copolymer is a maleic copolymer.

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